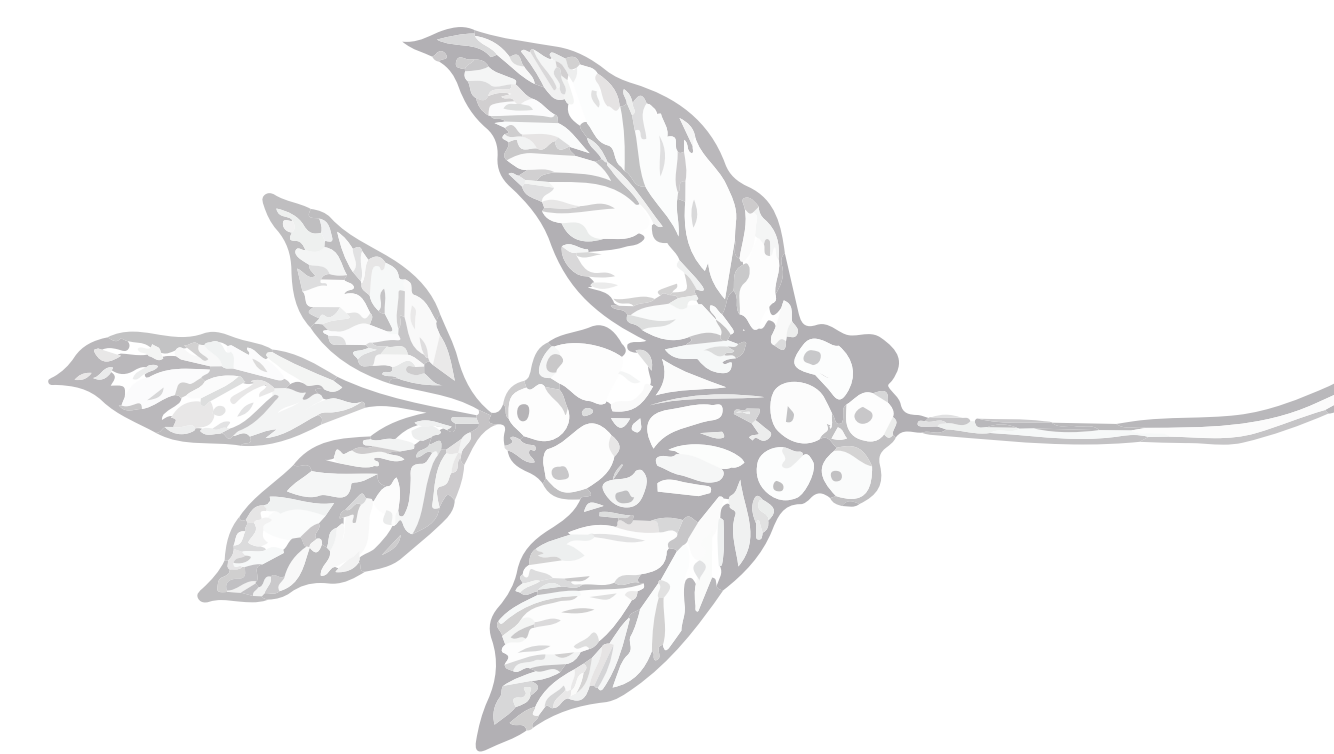




Coffea canephora



Physical Characteristics of Robusta Coffee

INTRINSIC DEFECTS

Unripe/Immature



Underripe



Stinker



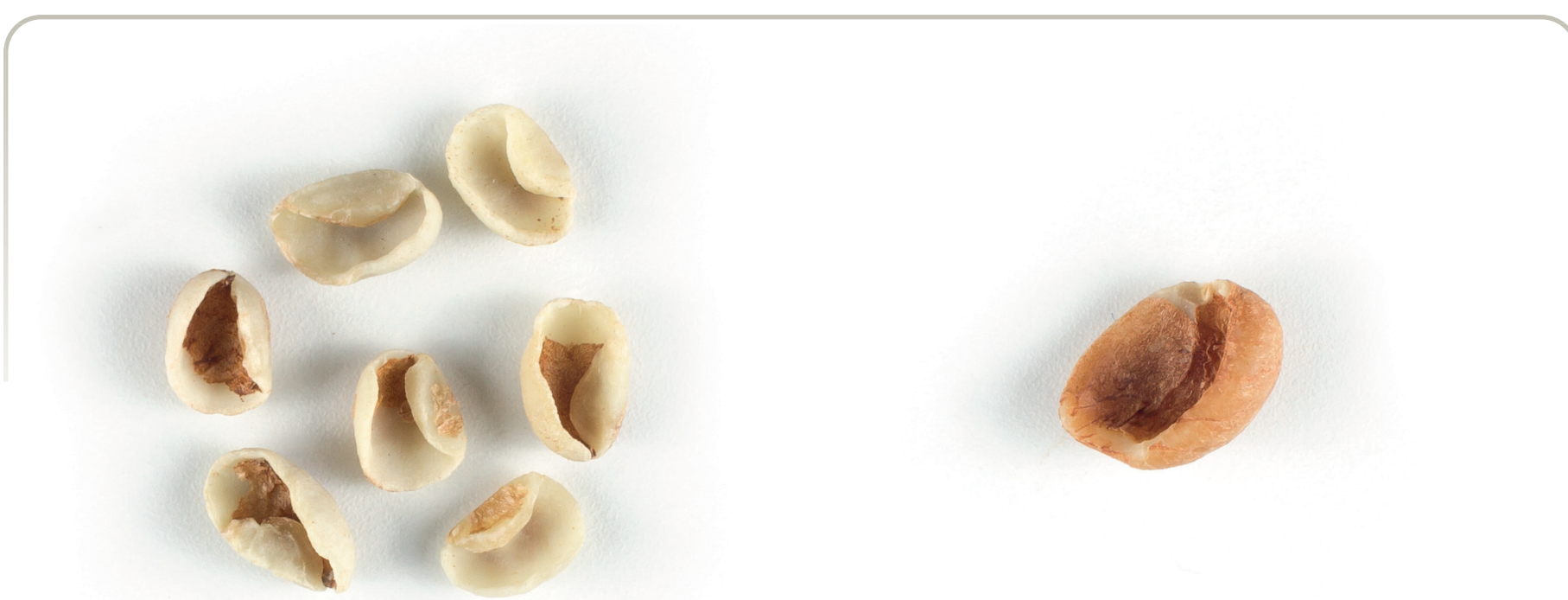
Full Black



Full Sour



Shell



Broken



Withered/Shriveled Beans



Very Slight Insect Damage



Slight Insect Damage



Severe Insect Damage



Very Severe Insect Damage



EXTRINSIC DEFECTS

Dried Cherry or Pod



Parchment Bean



Inorganic Foreign Matter



Organic Foreign Matter



Hull



COMMON MORPHOLOGICAL VARIATIONS OF GRAINS NOT CONSIDERED DEFECTS

Mocha



Flat



Darkened Skin



Skinless



Effects of Embryo Moisture Remnants

